



330 Patch Clamp

Specification Sheet

FEATURES & BENEFITS

THE #330 PATCH CLAMP:

- Available for iron pipe size, copper tube size and actual outside diameter size.
- No loose parts.
- Can be installed with one hand.
- Round corners with sheared edges turned down, eliminating the danger of small cuts or nicks during installation.
- A long carriage bolt with extra large shoulder that prevents the bolt from spinning during installation.
- A double chamfered oversized nut that allows easy hand tightening.
- We have the finest packing in the industry, utilizing die cut boxes that are quadruple thick, eliminating all possibility of damaging clamps both in shipping and in your inventory.

AVAILABLE IN 3", 6", 9" & 12" WIDE

IPS – Available in 3/8" - 24" Diameter

CTS - Available in 1/2" - 6" Diameter (Add CTS to end of part number)

OD - Available in 2" - 12" Diameter (Add OD to end of part number)



ADVANTAGES:

BAND: Stainless Steel - Type #304.

LUGS: Malleable Iron - Electro Galvanized with Zinc Chromate.

BOLTS: Carbon Steel - Electro Galvanized with Dichromate finish.

NUTS: Carbon Steel - Electro Galvanized with Dichromate finish .

WASHERS: SAE Flat Washer - Zinc II plated. Meets specifications of ASTM-F844.

GASKET: Gridded Nitrile Buna Rubber is especially resistant to aromatic hydrocarbons, gasoline, petroleum oils, mineral oils, vegetable oils and natural gas.

TEMPERATURE RATING: -20 degrees F to 212 degrees F.

PRESSURE RATING: 150 PSI

CLAMPS: Pre-formed at the factory. Drop in bolt eliminates loose parts and allows for easy "one hand" installation.

STAINLESS STEEL BAND: Double slit so that edges on both sides of clamp turn under. This eliminates sharp edges which would cut your hand.

LUGS: Zinc Chromate plated malleable iron to protect against rust and corrosion.

BOLTS: Have an extra long square shank. Other bolts have a slightly rounded shank that allows the bolt to turn.

NUTS: Oversized, allowing easy "one-hand" installation.

PACKAGING: Packed in a quadruple thick, fold-up box that prevents damage.

SHIPPING: Clamps are shipped completely assembled.

MADE IN USA: For faster service, higher quality and the ability to react to special customer needs.



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Specification Sheet

3" Wide - 1 Bolt - For IPS Pipe



Model #	Pipe Size	Carton QTY.		Weight Per 100 Pieces
		Inner	Master	
330-023	3/8"	6	24	54
330-033	1/2"	6	24	56
330-043	3/4"	6	24	57
330-053	1"	6	24	60
330-063	1-1/4"	6	24	61
330-073	1-1/2"	6	24	63
330-083	2"	4	16	105
330-093	2-1/2"	4	16	108
330-103	3"	4	16	111
330-1053	3-1/2"	2	8	133
330-113	4"	2	8	139
330-123	5"	2	-	141
330-133	6"	2	-	142
330-1353	7"	2	-	144
330-143	8"	2	-	148
Below Clamps Are 2 - Band Clamps				
330-153	10"	2	-	256
330-163	12"	2	-	268
330-173	14"	2	-	-
330-183	16"	2	-	-
330-193	18"	2	-	-
330-203	20"	2	-	-
330-243	24"	2	-	-

9" Wide - 3 Bolt - For IPS Pipe



Model #	Pipe Size	Carton QTY.		Weight Per 100 Pieces
		Inner	Master	
330-029	3/8"	4	-	165
330-039	1/2"	4	-	167
330-049	3/4"	4	-	173
330-059	1"	4	-	174
330-069	1-1/4"	4	-	190
330-079	1-1/2"	3	-	206
330-089	2"	3	-	333
330-099	2-1/2"	1	-	393
330-109	3"	1	-	396
330-1059	3-1/2"	1	-	401
330-119	4"	1	-	417
330-129	5"	1	-	423
330-139	6"	1	-	440
330-1359	7"	1	-	446
330-149	8"	1	-	481
Below Clamps Are 2 - Band Clamps				
330-159	10"	1	-	790
330-169	12"	1	-	856
330-179	14"	1	-	-
330-189	16"	1	-	-
330-199	18"	1	-	-
330-209	20"	1	-	-

6" Wide - 2 Bolt - For IPS Pipe



330-026	3/8"	3	12	107
330-036	1/2"	3	12	112
330-046	3/4"	3	12	115
330-056	1"	3	12	118
330-066	1-1/4"	3	12	120
330-076	1-1/2"	3	12	130
330-086	2"	2	8	207
330-096	2-1/2"	2	8	214
330-106	3"	2	8	242
330-1056	3-1/2"	1	4	270
330-116	4"	1	4	274
330-126	5"	1	-	280
330-136	6"	1	-	285
330-1356	7"	1	-	292
330-146	8"	1	-	298
Below Clamps Are 2 - Band Clamps				
330-156	10"	1	-	507
330-166	12"	1	-	563
330-176	14"	1	-	-
330-186	16"	1	-	-
330-196	18"	1	-	-
330-206	20"	1	-	-
330-246	24"	1	-	-

12" Wide - 4 Bolt - For IPS Pipe



330-0212	3/8"	4	-	221
330-0312	1/2"	4	-	222
330-0412	3/4"	4	-	227
330-0512	1"	4	-	236
330-0612	1-1/4"	4	-	247
330-0712	1-1/2"	3	-	258
330-0812	2"	3	-	444
330-0912	2-1/2"	2	-	524
330-1012	3"	2	-	528
330-10512	3-1/2"	1	-	535
330-1112	4"	1	-	556
330-1212	5"	1	-	564
330-1312	6"	1	-	588
330-13512	7"	1	-	592
330-1412	8"	1	-	640
Below Clamps Are 2 - Band Clamps				
330-1512	10"	1	-	1058
330-1612	12"	1	-	1101
330-1712	14"	1	-	-
330-1812	16"	1	-	-
330-1912	18"	1	-	-
330-2012	20"	1	-	-
330-2412	24"	1	-	-